

High Concentration of Small Hailstones

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Shorten lifespan

More susceptible to damage

mm

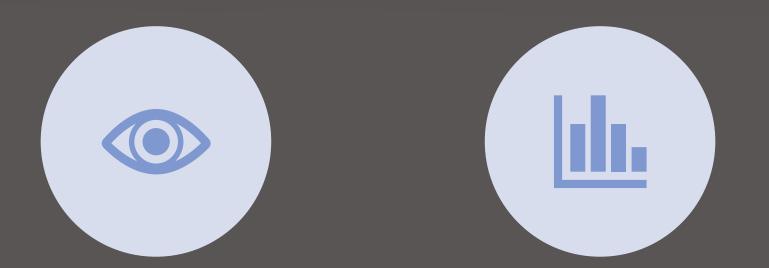
OFF

ZERO

inch

Visual evidence likely lead to claims

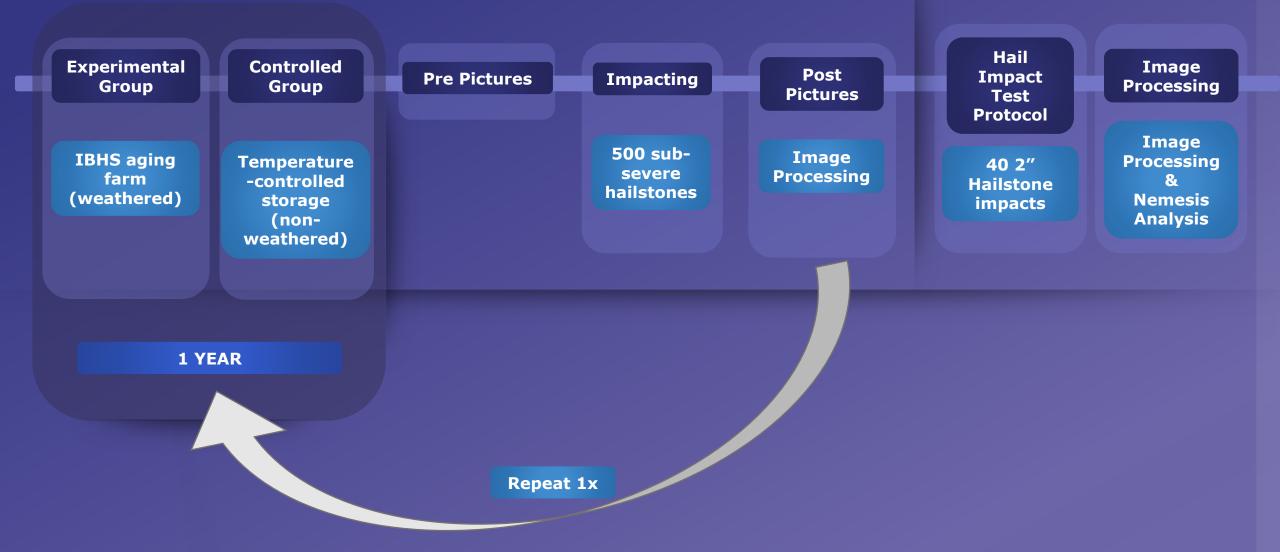
Identifying Damage

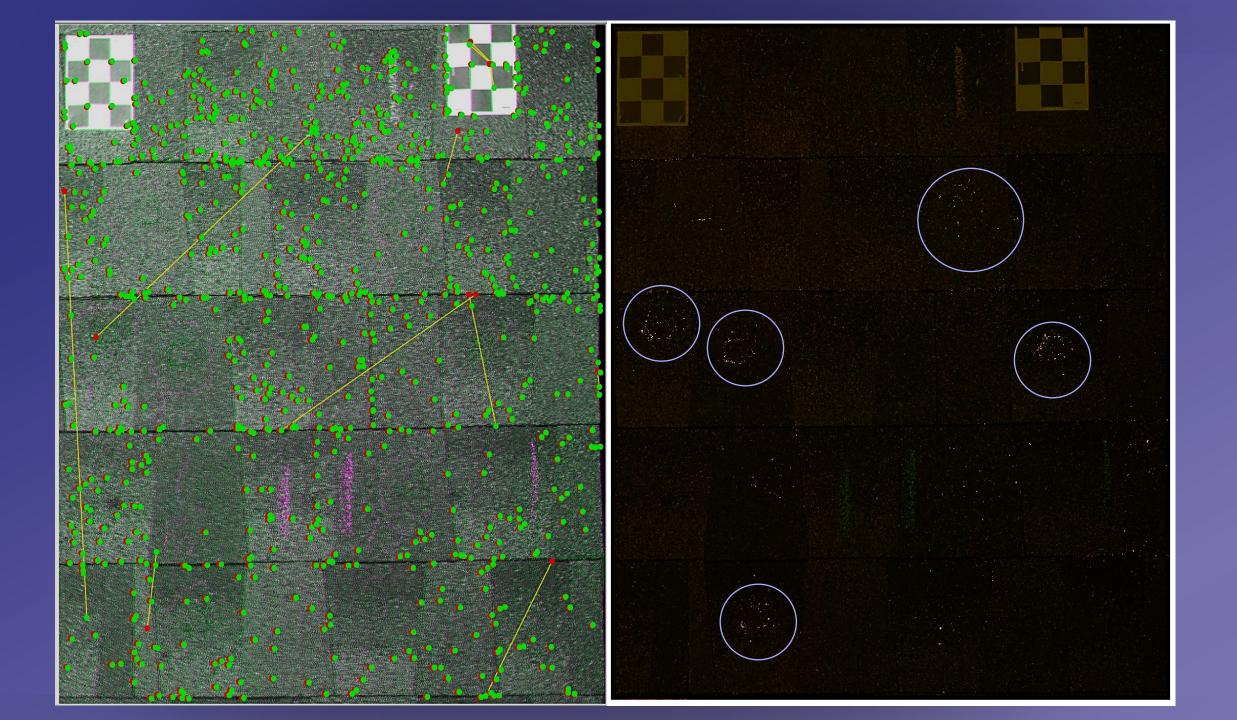


ON QUANTITATIVE DATA ANALYSIS

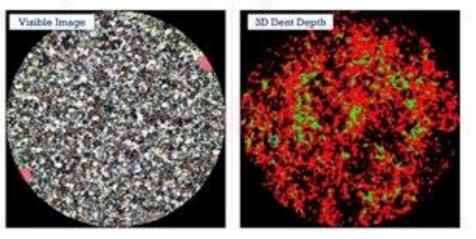
MACHINE VISION

TESTING PLAN

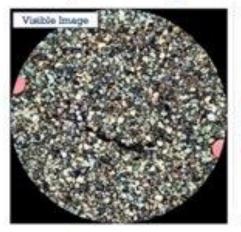


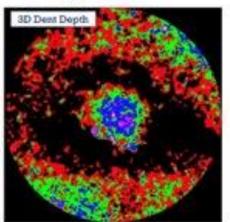


2-Inch Impact with Little Damage



2-Inch Impact with Significant Damage



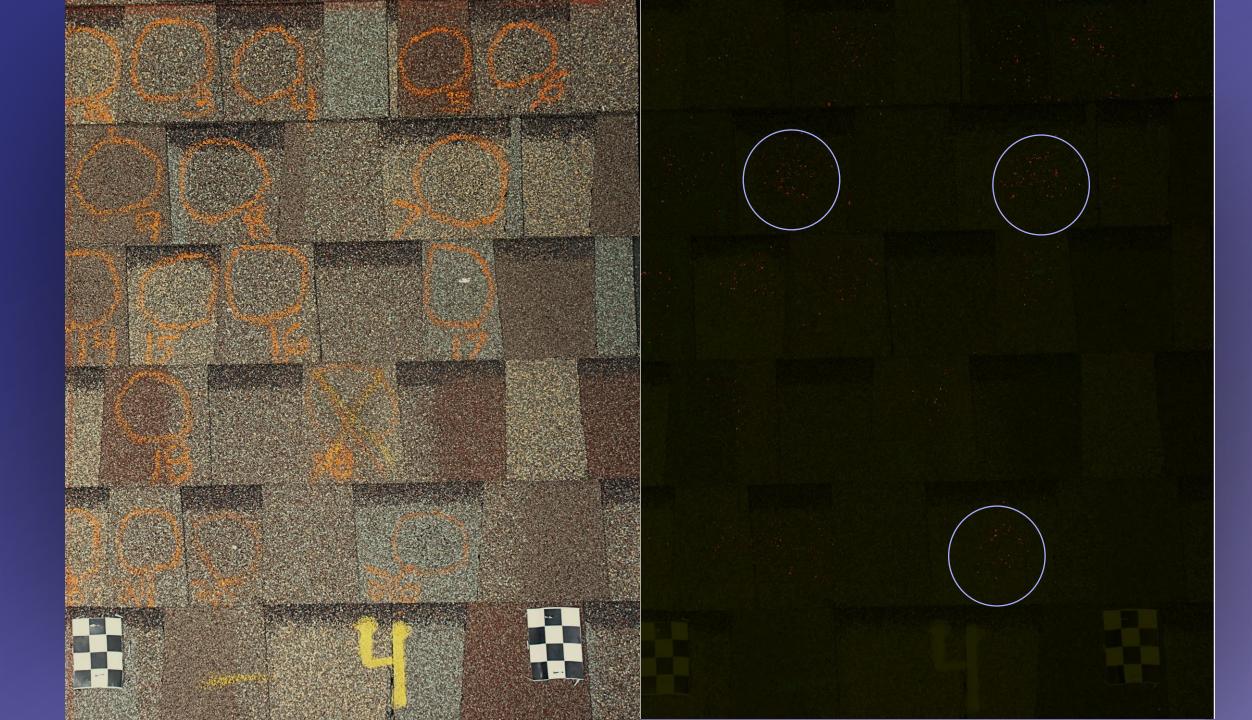


Nemesis Analysis

***** Depth of dents

Height of ridges

* Tearing





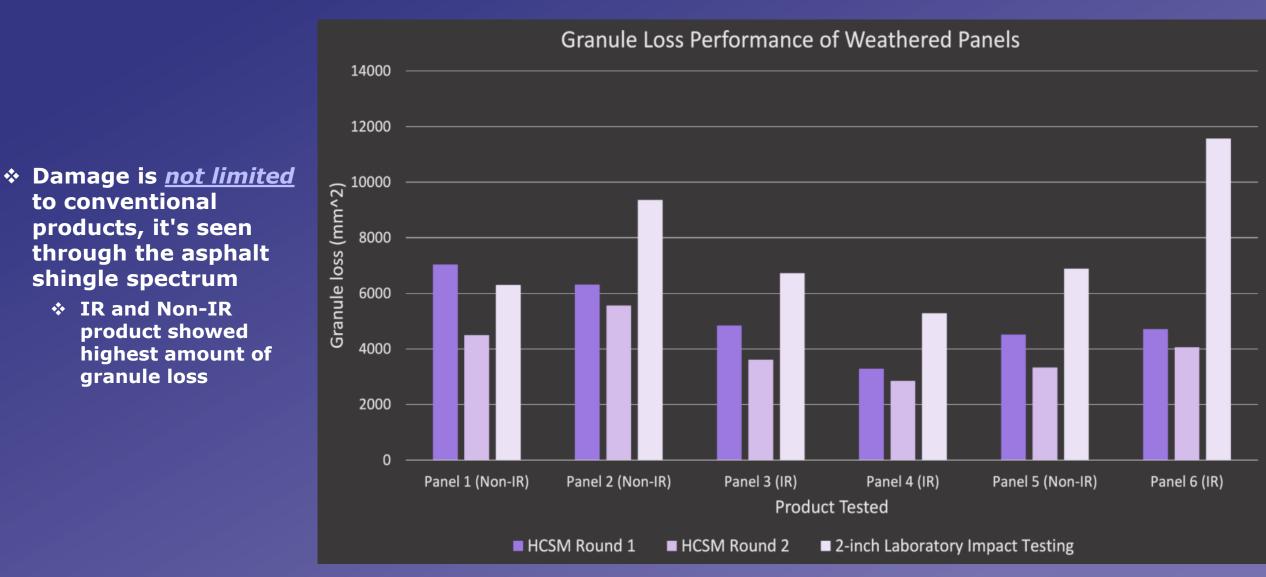


Key Findings

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Granule Loss Results on Experimental Group

granule loss



Small Hail and Natural Exposure Makes Roofs Susceptible			
	New Panels (Baseline)	Stored Panels (Control)	Naturally-weathere d Panels
Round 1: Small Hail–.75-1" Average granule loss per impact after 1 year. (500 impacts)		9.5 mm²	10.2 mm ²
Round 2: Small Hail–.75-1" Average granule loss per impact after 1 more year. (500 impacts)		5.7 mm²	8.0 mm ²
Round 3: Large Hail, 2" Average granule loss per impact. (40 stones)	20.0mm ²	57.2 mm ²	192.2 mm ²
Damage Multiplier	1X	2.9X	9.6X
Takeaway: Round 3 large hail impacts deal 2.9X more damage when preceded by small hail. Large hail can deal 9.6X more damage after both natural weathering and small hail exposure.			

Key Takeaways

Sub-severe hailstones cause nearly <u>30%</u> of the granule loss from a 2-inch stone.

Asphalt shingles are <u>10x</u> more susceptible to damage after weathering & small hail impacts

Asphalt exposed to UV will become more brittle!

Small hail events can...

- Reduce a roof's lifespan
- Ake it more susceptible to future hail events
- Exacerbate the natural aging of asphalt shingles





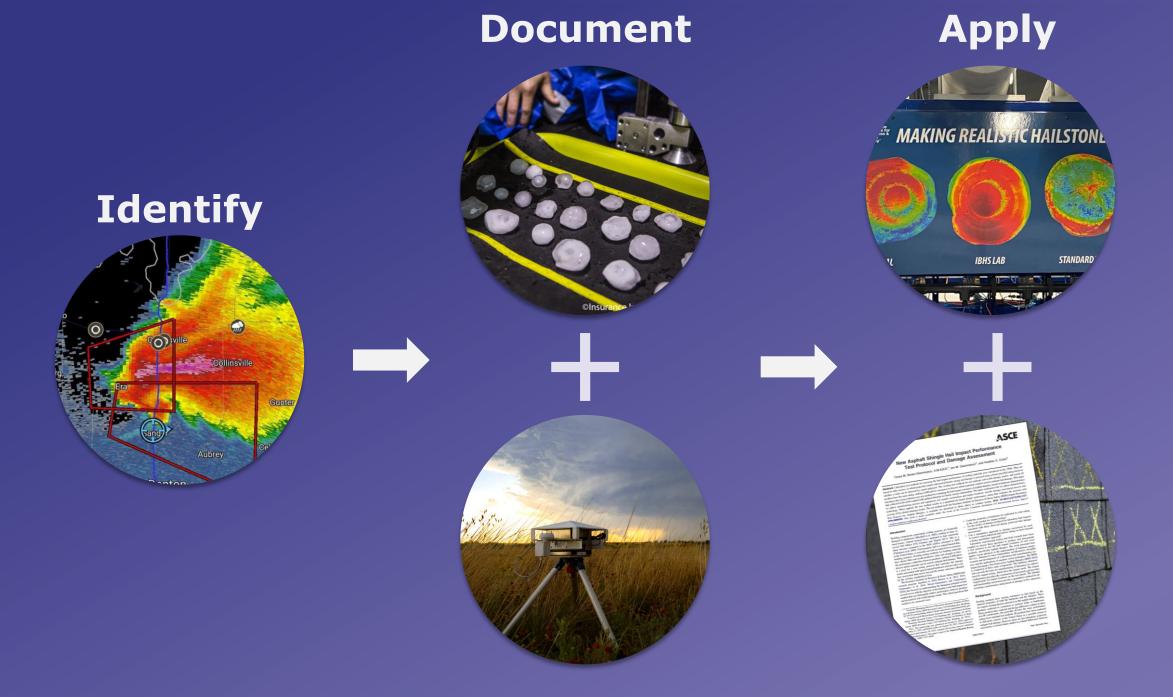


Damage Potential of Slushy Hailstones

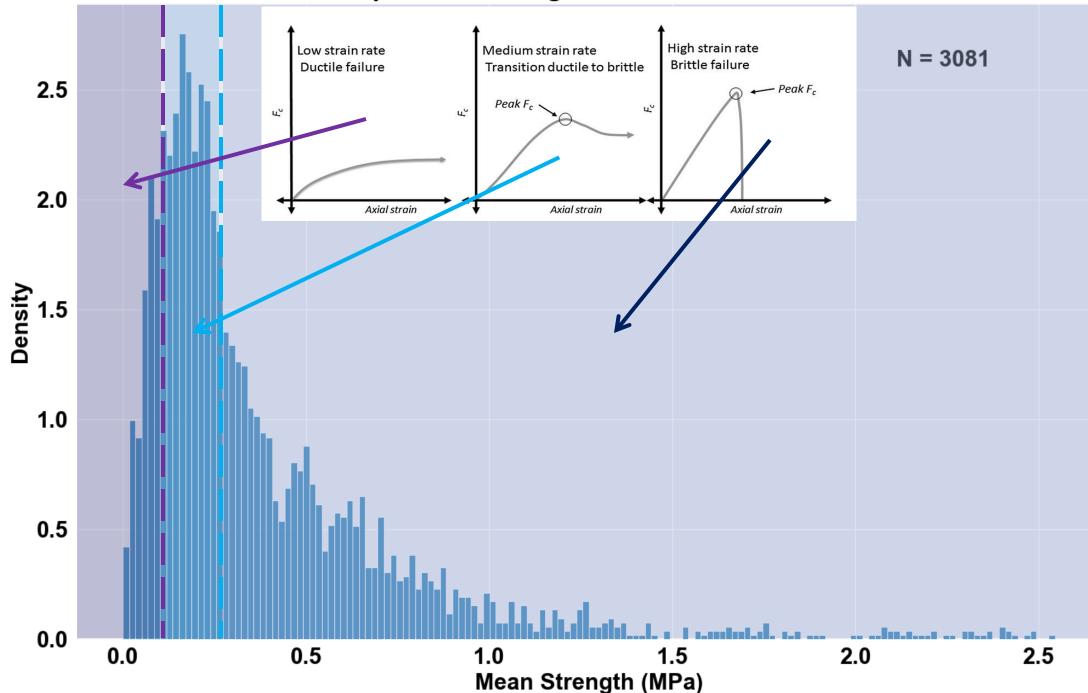
Jake Sorber

Research Project Scientist

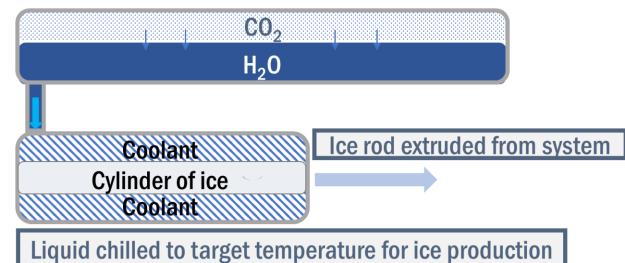
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Compressive Strengths of Natural Hailstones



Idealized Process Diagram



Control: +5° to +20° F

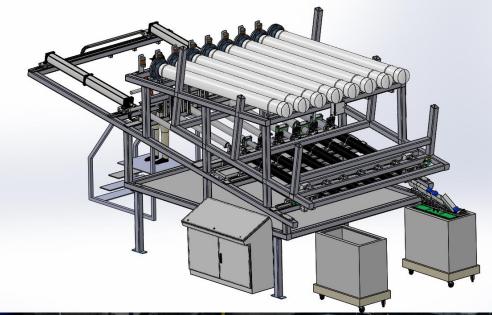
Controls:

- Gas diffusion pressure & duration
- Freeze temperature & duration
- Thaw temperature & time

Capacity:

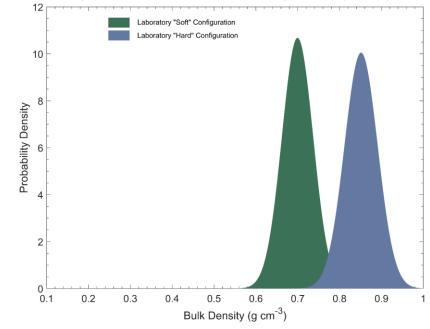
- Sizes: 0.75-3.5 in. (0.25 in. intervals
- 300-500 stones per 8 hrs
- 2 lines run simultaneously



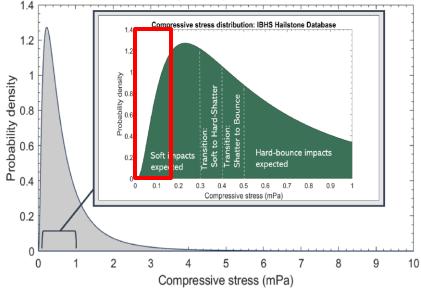




Laboratory Manufactured Hailstones Bulk Density Probability Density Functions



Compressive Stress Probability Density Distribution: IBHS Hailstone Database



A. Impact mode: Soft



B. Impact mode: Hard shatter



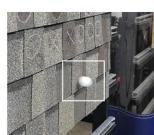


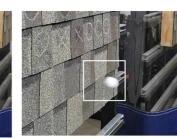




C. Impact mode: Hard bounce







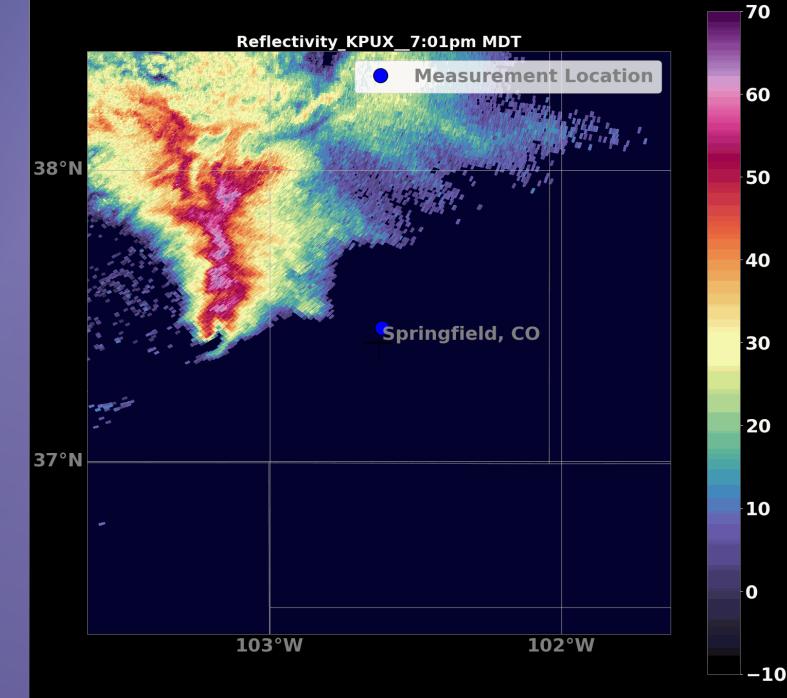


Springfield, CO June 16th, 2023

Supercell on southern end of eastward propagating MCS

IBHS Teams documented transect of hail swath through Springfield

Significant hailstones characterized by extremely low compressive strength

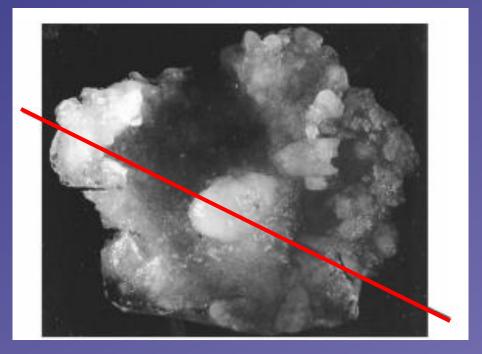


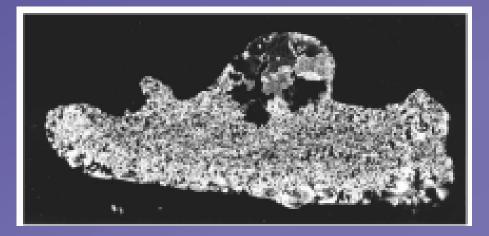
equivalent reflectivity factor (dB)

2023 Springfield, CO



2006 Boulder, CO



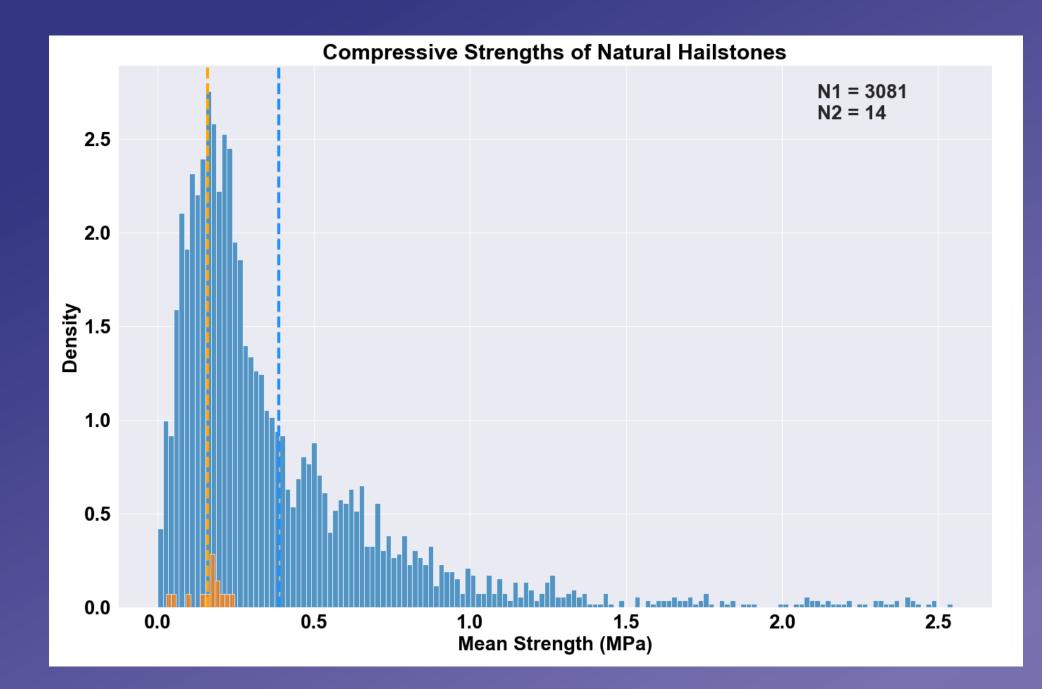


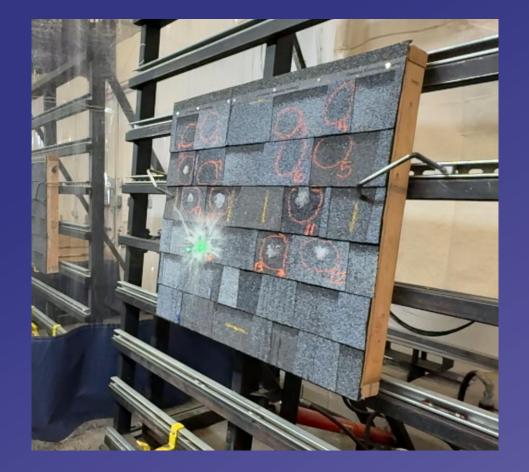
Super Soft Ice Recipe

Diffusion Temperature	45 F
Diffusion Pressure	30 psi
Diffusion Time	16 hrs
Freeze Temp	20-25 F
Freeze Time	120 min
Thaw Time	20 min
Condition Time	60 min

Diffusion Tank Status: Diffusing CO₂ Freeze Time Delay Time: 0.01 hrs Elapsed: Elapsed 0:50:21 Diffusion Time: 16 hrs Elapsed: 14:20:50 Target CO2 Level: 2,500mg/l Actual: 3,498mg/l Delay/Diffusion Progress: Actual Pressure: 30.6 psi ок Diffusion Pressure: 30 psi Hold Pressure: 30 psi Remaining Fills: 0 of 6 Actual Temp: 43.1 °F ок Diffusion Temp: 45 °F Diffusion Started: Oct 7, 2024, 5:35:37 PM Diffusion Completed: Faul Recipe Process

Diffusing



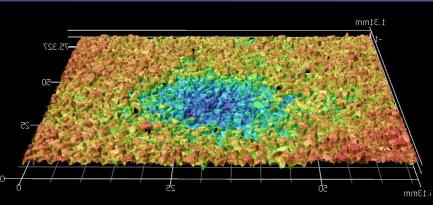


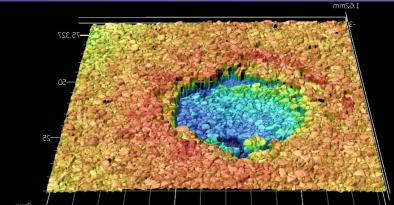


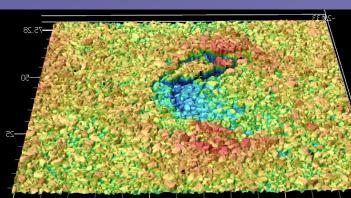


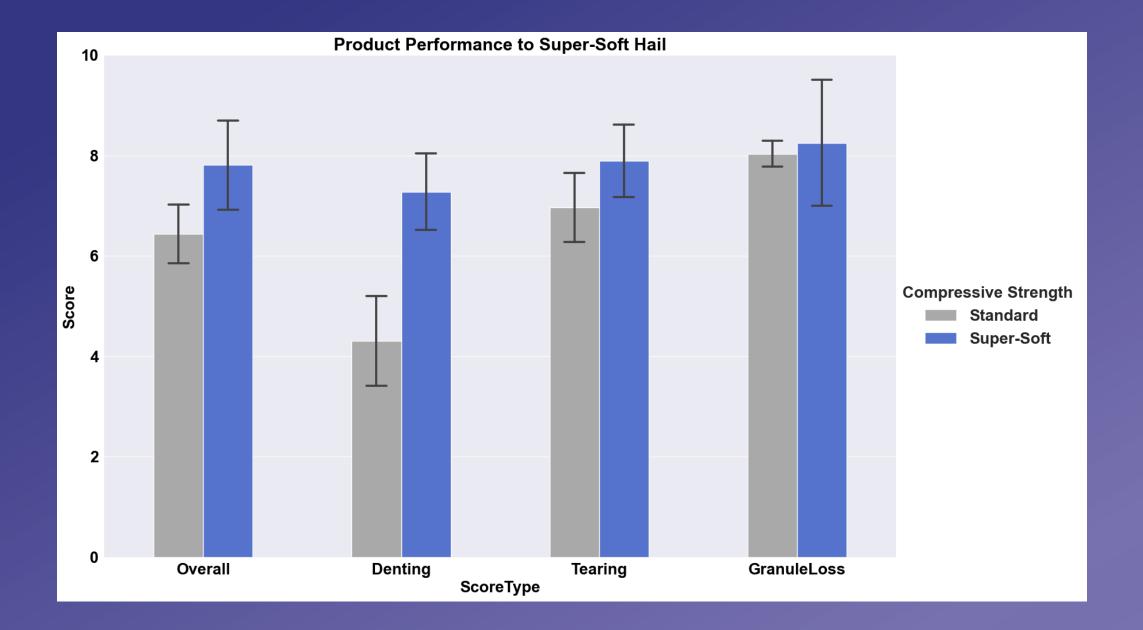


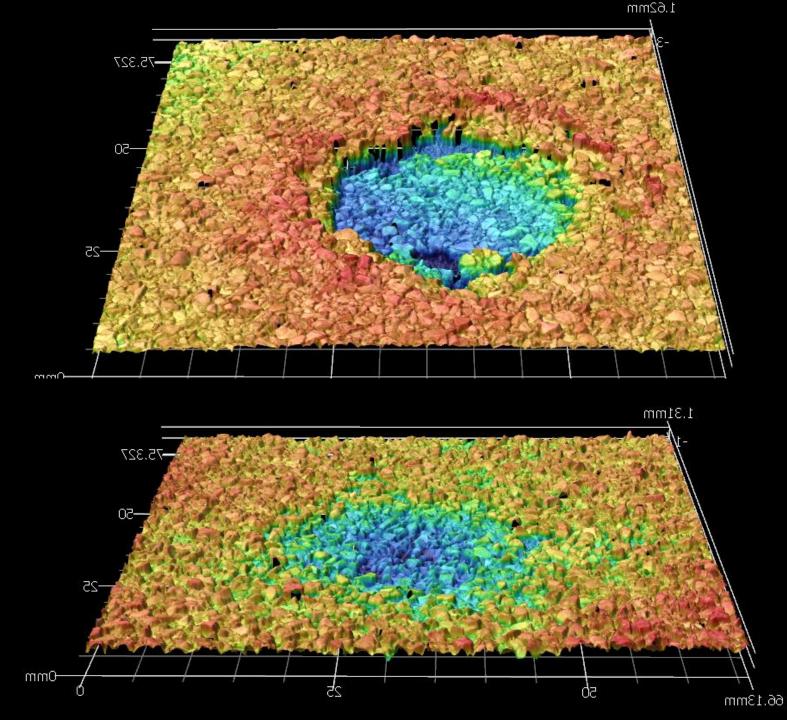












Discussion

A reduction in damage potential for softer stones is an expected result

A greater distance of deformation yields a lower force

Is there a kinetic energy threshold that overwhelms compressive strength and damage persists?

